



A = CLOSED COOLING ONLY
 B = USE WITH RISER KITS

| Parts List | | | | | | |
|------------|-------|-----------|----------------------------|-----|------------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | | 860246A 9 | MANIFOLD ASSEMBLY-EXHAUST | 1 | (PORT) | |
| 1 | | 860246A10 | MANIFOLD ASSEMBLY-EXHAUST | 1 | (STARBOARD) | |
| 2 | 22 | 861187 | PLUG-PIPE (3/4-14) | 8 | | |
| 3 | 27 | 33395 | GASKET | 2 | | 2,4 |
| 4 | 10 | 53728 | SCREW (3/8-16 X 4-5/8 IN.) | 8 | | |
| 5 | 27 | 863726 | GASKET | 2 | (USE WITH RISER KITS) | |
| 6 | 22 | 806926A 1 | ELBOW-DRAIN | 2 | | |
| 7 | 22 | 806608A 1 | PLUG-DRAIN | 2 | | |
| 8 | 25 | 32509 | QUAD RING | 2 | | 2 |
| 9 | | 807988A 2 | ELBOW ASSEMBLY-EXHAUST | 2 | | |
| 10 | 22 | 861187 | PLUG-PIPE (3/4-14) | 2 | | |
| 11 | 10 | 43749 | SCREW (3/8-16 X 5-3/4 IN.) | 8 | | |
| 11 | 10 | 43749 | SCREW (3/8-16 X 5-3/4 IN.) | 4 | SWISS EMISSIONS (BSD1 & SA) | |
| 11 | 10 | 843504 | SCREW (3/8-16 X 1-1/2 IN.) | 4 | | |
| 12 | | 93320A 5 | RISER EXTENSION KIT (3.) | 1 | EACH KIT CONTAINS 2 RISERS | |
| 12 | | 93322A 7 | RISER EXTENSION KIT (6.) | 1 | EACH KIT CONTAINS 2 RISERS | |
| 13 | 22 | 41622 | PLUG-PIPE (3/4-14) | 2 | | |
| 14 | 22 | 32802 2 | PLUG-PIPE (1/8-27) | 2 | | |
| 15 | 12 | 46132 | WASHER | 4/8 | USE WITH 3 IN. RISER | |
| 16 | 11 | 46335 | NUT (3/8-24) | 4/8 | USE WITH 3 IN. RISER | |
| 17 | 16 | 11375 | STUD (3/8 X 9-3/8 IN.) | 4/8 | USE WITH 3 IN. RISER | |
| 18 | 10 | 14315 | SCREW (3/8-16 X 4-1/4 IN.) | 4 | -SWISS EMISSIONS (BSD1 & SA) | |
| 18 | 10 | 12244 | SCREW (3/8-16 X 1 IN.) | 8 | USE WITH 6 IN. RISER | |
| 19 | | 818598T | BRACKET-RISER | 1 | USE WITH 6 IN. RISER | |
| 20 | 10 | 76596 | SCREW (1/4-20 X 1-1/4 IN.) | 3 | USE WITH 6 IN. RISER | |
| 21 | 23 | 806981 | SPACER | 6 | USE WITH 6 IN. RISER | |
| 22 | 12 | 35462 | WASHER | 3 | USE WITH 6 IN. RISER | |
| 23 | 11 | 64015 | NUT (1/4-20) | 3 | USE WITH 6 IN. RISER | |
| - | 27 | 861246A98 | GASKET SET-ENGINE OVERHAU | 1 | | |